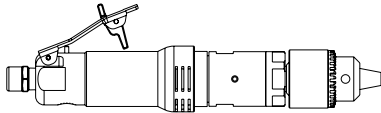
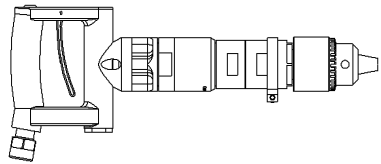
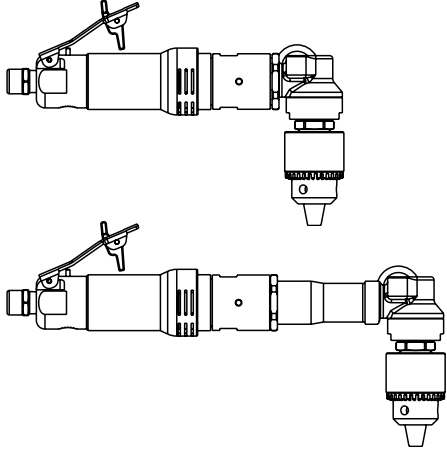
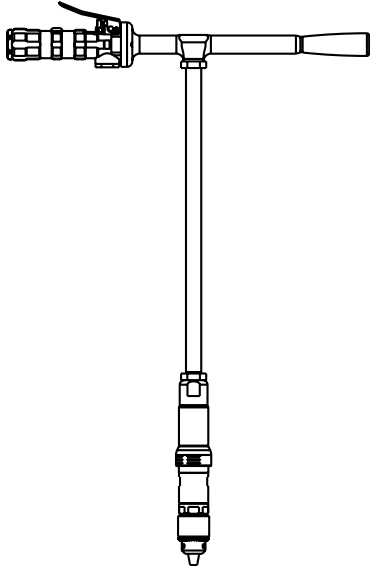


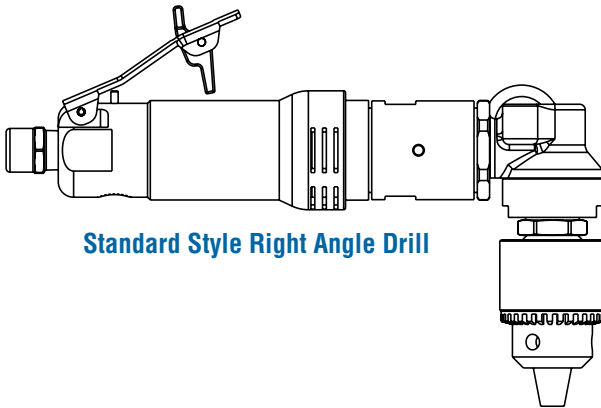
Air Drills

Section Contents

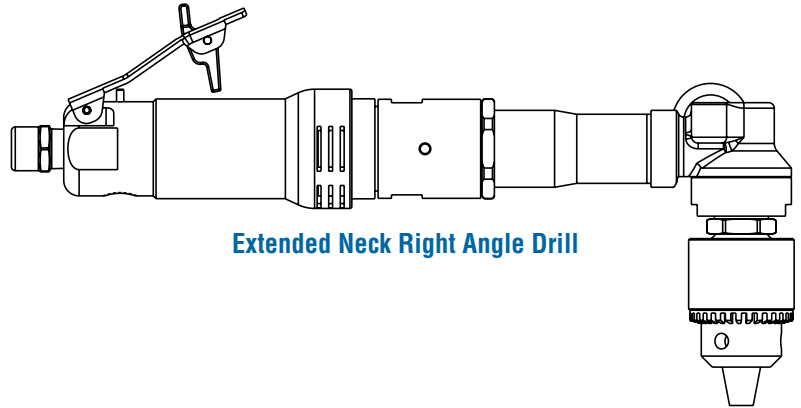
| Page Number | Model Number | Power | Maximum Operating Speed | Description | |
|-------------|--------------|----------|-------------------------|--------------------|---|
| 74 | 400D3M | 1.2 H.P. | 5500 R.P.M. | Inline Drills |  |
| 74 | 400D5M | | 4200 R.P.M. | | |
| 74 | 400D8M | | 2500 R.P.M. | | |
| 74 | 400D21M | | 900 R.P.M. | | |
| 74 | 400D36M | | 550 R.P.M. | | |
| 75 | 500D2M | 1.5 H.P. | 1000 R.P.M. | |  |
| | 507D2M | | 400-900 R.P.M. | | |
| 76 | 400DRA3M | 1.2 H.P. | 2700 R.P.M. | Right Angle Drills |  |
| 76 | 400DRA5M | | 2000 R.P.M. | | |
| 76 | 400DRA8M | | 1200 R.P.M. | | |
| 76 | 400DRA21M | | 440 R.P.M. | | |
| 76 | 400DRA36M | | 260 R.P.M. | | |
| 77 | 400FD3M | 1.2 H.P. | 5500 R.P.M. | Floor Drills |  |
| 77 | 400FD5M | | 4200 R.P.M. | | |
| 77 | 400FD8M | | 2500 R.P.M. | | |
| 77 | 400FD21M | | 900 R.P.M. | | |
| 77 | 400FD36M | | 550 R.P.M. | | |
| 78 | 500FD1M | 1.5 H.P. | 1000 R.P.M. | | |
| 78 | 507FD1M | | 1750-3000 R.P.M. | | |
| 78 | 520FD1M | 2.0 H.P. | 1500-3000 R.P.M. | | |

AIR DRILLS

Extend Neck vs Standard



Standard Style Right Angle Drill



Extended Neck Right Angle Drill

Case Material

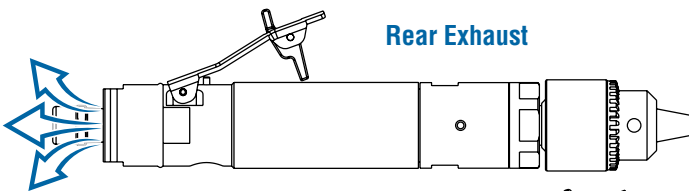


The choice of case material affects the weight and durability of the tool. By its nature, aluminum is lighter in weight than steel. Steel is more durable in aggressive environments.

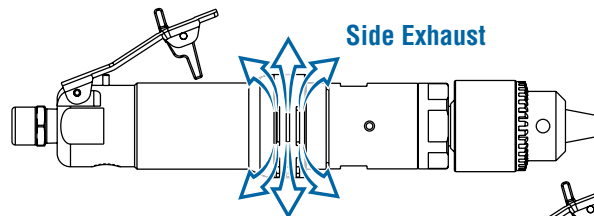
Lever Style



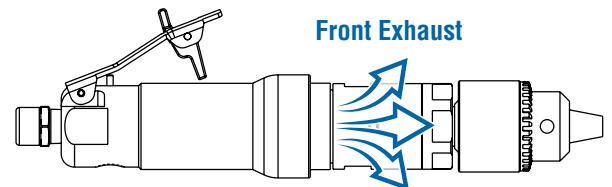
Exhaust Direction



Rear Exhaust



Side Exhaust



Front Exhaust

AIR DRILLS

In-Line Drills

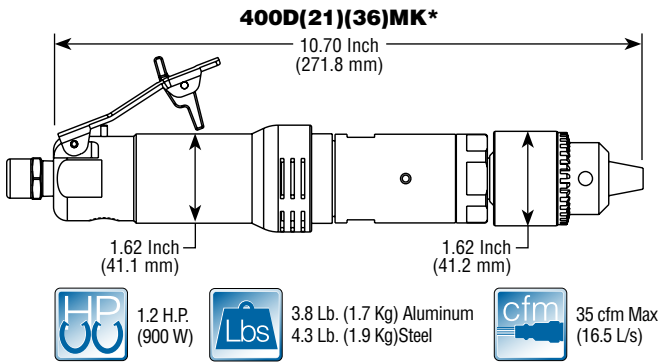
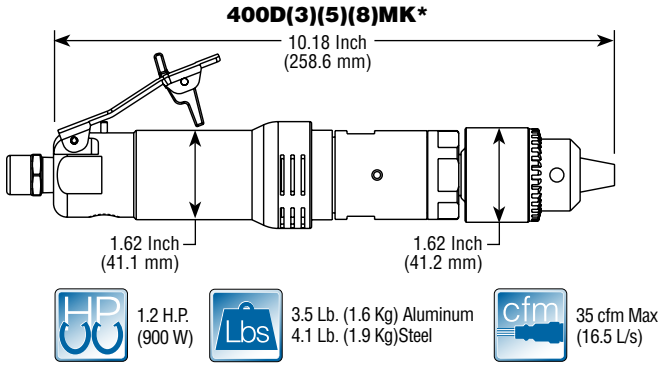
3/8" or 1/2" Drill Chucks
1.2 H.P. (900 W)



*The (X) is representative of gear train number (3, 5 or 8).
The outer appearance of the tool is the same regardless of the gear train number.

Air Inlet Size: 3/8" NPT
Hose Size Recommendations: 1/2" (13 mm)
Extra Charge Accessories

- Safety Lever
- Standard Equipment**
- Tool • Operating Instructions and Service Manual • Chuck Key



*Rear exhaust adds 0.82 Inch (20.8mm) to overall length.

Quick Order Number

This chart has been provided as a means to quickly identify a particular tool. The ordering numbers listed represent the most common versions of our tools. If more specialized versions are required, please build your model number per the following model number flow chart.

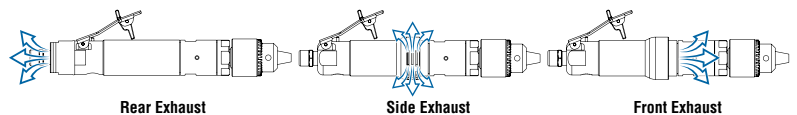
| Model Number | Chuck Size | Maximum Operating Speed | Throttle Handle Type | |
|--------------|------------|-------------------------|----------------------|--------------|
| | | | Standard Lever | Safety Lever |
| 400D | 3/8" | 5500 RPM | 400D3M;3/8 | 400D3MK;3/8 |
| | | 4200 RPM | 400D5M;3/8 | 400D5MK;3/8 |
| | | 2500 RPM | 400D8M;3/8 | 400D8MK;3/8 |
| | | 900 RPM | 400D21M;3/8 | 400D21MK;3/8 |
| | | 550 RPM | 400D36M;3/8 | 400D36MK;3/8 |
| | 1/2" | 5500 RPM | 400D3M;1/2 | 400D3MK;1/2 |
| | | 4200 RPM | 400D5M;1/2 | 400D5MK;1/2 |
| | | 2500 RPM | 400D8M;1/2 | 400D8MK;1/2 |
| | | 900 RPM | 400D21M;1/2 | 400D21MK;1/2 |
| | | 550 RPM | 400D36M;1/2 | 400D36MK;1/2 |

The tools listed in this chart will be provided with an aluminum housing. Steel housing material is available. See information below for the entire spectrum of options available.

Example Model Number: **400D3M K S R ; 5500 ; 1/2**

| Model Number | Lever Style | Case Material | Exhaust Direction | Operating Speed | Drill Chuck Size |
|--------------|--|---|--|--------------------|---|
| 400D3M | Please choose one of the following options: No Designation - Standard Lever K - Safety Lever | Please choose one of the following options: No Designation - Aluminum Case S - Steel Case | Please choose one of the following options: No Designation - Side Exhaust R - Rear Exhaust F - Front Exhaust | 5500 - 5500 R.P.M. | Please choose one of the following options: 3/8 - 3/8 Inch 1/2 - 1/2 Inch |
| 400D5M | | | | 4200 - 4200 R.P.M. | |
| 400D8M | | | | 2500 - 2500 R.P.M. | |
| 400D21M | | | | 900 - 900 R.P.M. | |
| 400D36M | | | | 550 - 550 R.P.M. | |

Geared Tool



WARNING: Comply with the speed recommendation of component and bit manufacturers.

IN-LINE DRILLS

In-Line Drills

1/2" or 3/4" Drill Chucks
1.5 H.P. (1130 W)



500D2M

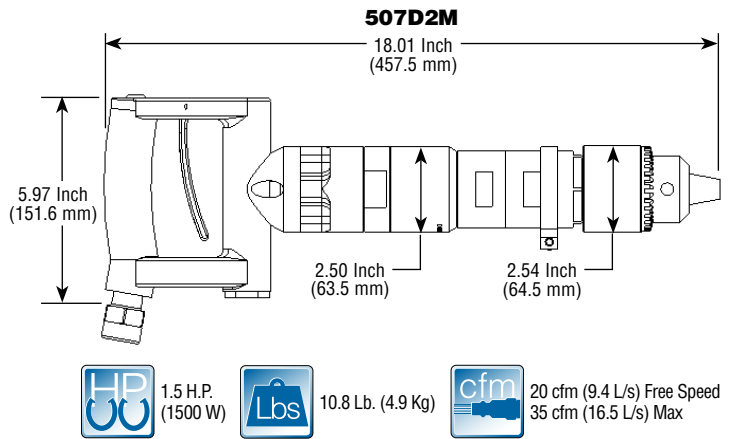
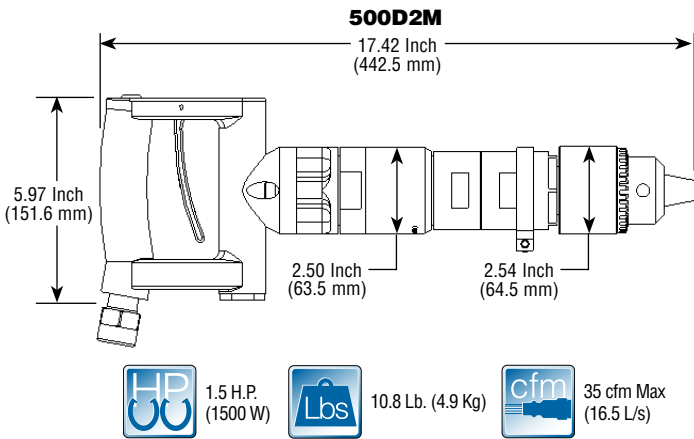
Air Inlet Size: 1/2" NPT
Hose Size Recommendations: 1/2" (13 mm)
Standard Equipment

- Tool
- Operating Instructions and Service Manual
- Chuck Key

Quick Order Number

| Model Number | Chuck Size | Maximum Operating Speed | Ordering Number |
|--------------|------------|-------------------------|-----------------|
| 500D2M | 1/2" | 1000 R.P.M | 500D2M;D1/2 |
| | 3/4" | | 500D2M;D3/4 |

This chart has been provided as a means to quickly identify a particular tool. The ordering numbers listed represent the most common versions of our tools. If more specialized versions are required, please build your model number per the following model number flow chart.



IN-LINE DRILLS

Example Model Number: **500D2M ; 5500 ; 1/2**

The blue highlighted entries are shown in the Quick Reference Box above.

| Model Number | Operating Speed | Drill Chuck Size |
|--------------|----------------------------|---|
| 500D2M | 1000 - 1000 R.P.M. | Please choose one of the following options: 1/2 - 1/2 Inch 3/4 - 3/4 Inch |
| 507D2M | 400-900 - 400-900 R.P.M.** | |

Governor Controlled Tool

**The range offered reflects the minimum to maximum operating speeds that this tool can be set. One must choose a speed within this range that best fits the application. Please examine the abrasive used with the tool for a maximum operating speed. The tool should be set at or below the maximum operating speed listed on the abrasive.

WARNING: Comply with the speed recommendation of component and bit manufacturers.

3/8" or 1/2" Drill Chucks
1.2 H.P. (900 W)

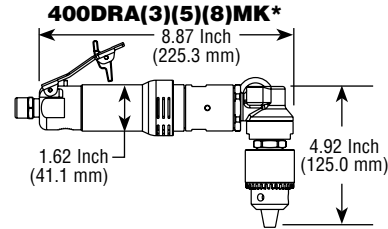
Right Angle Drills



*The (X) is representative of gear train number (3, 5 or 8).
The outer appearance of the tool is the same regardless of the gear train number.

Air Inlet Size: 3/8" NPT
Hose Size Recommendations: 1/2" (13 mm)
Extra Charge Accessories

- Safety Lever
- Standard Equipment**
- Tool • Operating Instructions and Service Manual • Chuck Key



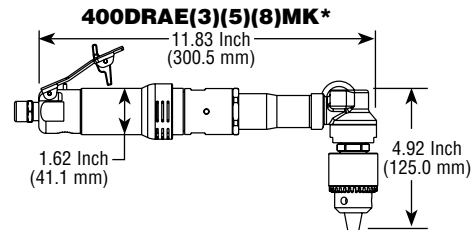
1.2 H.P.
(900 W)



4.9 Lb. (2.2 Kg) Aluminum
5.5 Lb. (2.5 Kg) Steel



35 cfm (16.5 L/s) Max



1.2 H.P.
(900 W)



5.4 Lb. (2.4 Kg) Aluminum
6.0 Lb. (2.7 Kg) Steel



35 cfm (16.5 L/s) Max

*Rear exhaust adds 0.82 Inch (20.8mm) to overall length.
Versions with 2 planetary gear systems (21) & (36) add 0.52 Inch (13.2 mm) to overall length.

Quick Order Number

This chart has been provided as a means to quickly identify a particular tool. The ordering numbers listed represent the most common versions of our tools. If more specialized versions are required, please build your model number per the following model number flow chart.

| Model Number | Chuck Size | Maximum Operating Speed | Throttle Handle Type | |
|--------------|------------|-------------------------|----------------------|----------------|
| | | | Standard Lever | Safety Lever |
| 400DRA | 3/8" | 2700 RPM | 400DRA3M;3/8 | 400DRA3MK;3/8 |
| | | 2000 RPM | 400DRA5M;3/8 | 400DRA5MK;3/8 |
| | | 1200 RPM | 400DRA8M;3/8 | 400DRA8MK;3/8 |
| | | 440 RPM | 400DRA21M;3/8 | 400DRA21MK;3/8 |
| | | 260 RPM | 400DRA36M;3/8 | 400DRA36MK;3/8 |
| | 1/2" | 2700 RPM | 400DRA3M;1/2 | 400DRA3MK;1/2 |
| | | 2000 RPM | 400DRA5M;1/2 | 400DRA5MK;1/2 |
| | | 1200 RPM | 400DRA8M;1/2 | 400DRA8MK;1/2 |
| | | 440 RPM | 400DRA21M;1/2 | 400DRA21MK;1/2 |
| | | 260 RPM | 400DRA36M;1/2 | 400DRA36MK;1/2 |

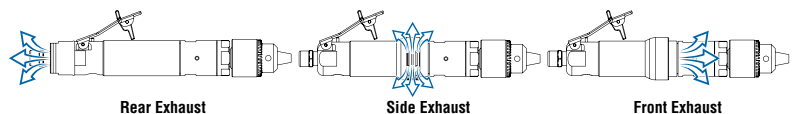
The tools listed in this chart will be provided with an aluminum housing. Steel housing material is available. See information below for the entire spectrum of options available.

Example Model Number: **400DRA3M K S R ; 2700 ; 1/2**

The blue highlighted entries are shown in the Quick Reference Box above.

| Model Number | Lever Style | Case Material | Exhaust Direction | Operating Speed | Drill Chuck Size |
|--------------|---------------------------------|--------------------------------|-------------------------------|--------------------|------------------|
| 400DRA3M | | | | 2700 - 2700 R.P.M. | |
| 400DRA5M | | | | 2000 - 2000 R.P.M. | |
| 400DRA8M | | | | 1200 - 1200 R.P.M. | |
| 400DRA21M | | | | 440 - 440 R.P.M. | |
| 400DRA36M | | | | 260 - 260 R.P.M. | |
| 400DRAE3M | No Designation - Standard Lever | No Designation - Aluminum Case | No Designation - Side Exhaust | 2700 - 2700 R.P.M. | 3/8 - 3/8 Inch |
| 400DRAE5M | K - Safety Lever | S - Steel Case | R - Rear Exhaust | 2000 - 2000 R.P.M. | 1/2 - 1/2 Inch |
| 400DRAE8M | | | F - Front Exhaust | 1200 - 1200 R.P.M. | |
| 400DRAE21M | | | | 440 - 440 R.P.M. | |
| 400DRAE36M | | | | 260 - 260 R.P.M. | |

Geared Tool



WARNING: Comply with the speed recommendation of component and bit manufacturers.

Floor Drills

3/8" or 1/2" Drill Chuck
1.2 H.P. (900 W)



400FD(X)M;D1/2*

*The (X) is representative of gear train number (3, 5 or 8).
The outer appearance of the tool is the same regardless of the gear train number.

Air Inlet Size: 1/2" NPT
Hose Size Recommendations: 1/2" (13 mm)
Standard Equipment

- Tool • Drill Chuck Key • Operating Instructions and Service Manual



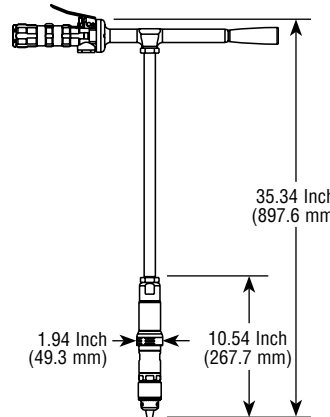
Quick Order Number

This chart has been provided as a means to quickly identify a particular tool. The ordering numbers listed represent the most common versions of our tools. If more specialized versions are required, please build your model number per the following model number flow chart.

| Model Number | Chuck Size | Maximum Operating Speed | Throttle Handle Type | |
|--------------|------------|-------------------------|----------------------|---------------|
| | | | Standard Lever | Safety Lever |
| 400FD | 3/8" | 5500 RPM | 400FD3ML;3/8 | 400FD3MK;3/8 |
| | | 4200 RPM | 400FD5ML;3/8 | 400FD5MK;3/8 |
| | | 2500 RPM | 400FD8ML;3/8 | 400FD8MK;3/8 |
| | | 900 RPM | 400FD21ML;3/8 | 400FD21MK;3/8 |
| | | 550 RPM | 400FD36ML;3/8 | 400FD36MK;3/8 |
| | 1/2" | 5500 RPM | 400FD3ML;1/2 | 400FD3MK;1/2 |
| | | 4200 RPM | 400FD5ML;1/2 | 400FD5MK;1/2 |
| | | 2500 RPM | 400FD8ML;1/2 | 400FD8MK;1/2 |
| | | 900 RPM | 400FD21ML;1/2 | 400FD21MK;1/2 |
| | | 550 RPM | 400FD36ML;1/2 | 400FD36MK;1/2 |

The tools listed in this chart will be provided with an aluminum housing. Steel housing material is available. See information below for the entire spectrum of options available.

400FD(3)(5)(8)MK*



HP 1.2 H.P. (900 W)

Lbs 7.5 Lb. (3.4 Kg) Aluminum
8.0 Lb. (3.6 Kg) Steel

cfm 35 cfm (16.5L/s) Max

* Versions with 2 planetary gear systems (21) & (36) add 0.52 Inch (13.2 mm) to overall length

Example Model Number: **400FD3M K ; 5500 ; 1/2 ; P15**

The blue highlighted entries are shown in the Quick Reference Box above.

| Model Number | Lever Style | Operating Speed | Drill Chuck Size | Pipe Extension Length |
|--------------|--|--------------------|---|---|
| 400FD3M | Please choose one of the following options: L - Standard Lever K - Safety Lever B - Thumb Switch LTK - Turned/Knurled Standard Lever KTK - Turned/Knurled Safety Lever BTK - Turned/Knurled Thumb Switch LTKW - Turned/Knurled/Cushioned Standard Lever KTKW - Turned/Knurled/Cushioned Safety Lever BTKW - Turned/Knurled/Cushioned Thumb Switch | 5500 : 5500 R.P.M. | Please choose one of the following options: 3/8 : 3/8 Inch 1/2 : 1/2 Inch | P15 - 15" Extension Length (15 inch is standard equipment other sizes are available) |
| 400FD5M | | 4200 : 4200 R.P.M. | | |
| 400FD8M | | 2500 : 2500 R.P.M. | | |
| 400FD21M | | 900 : 900 R.P.M. | | |
| 400FD36M | | 550 : 550 R.P.M. | | |

⚙️ Geared Tool

WARNING: Comply with the speed recommendation of component and bit manufacturers.

Floor Drills

1/2" or 3/4" Drill Chucks
1.5-2.0 H.P. (1130-1500 W)



Air Inlet Size: 1/2" NPT
Hose Size Recommendations: 1/2" (13mm)
Chuck Size: 1/2" (13mm) or 3/4" (19mm)
Standard Equipment

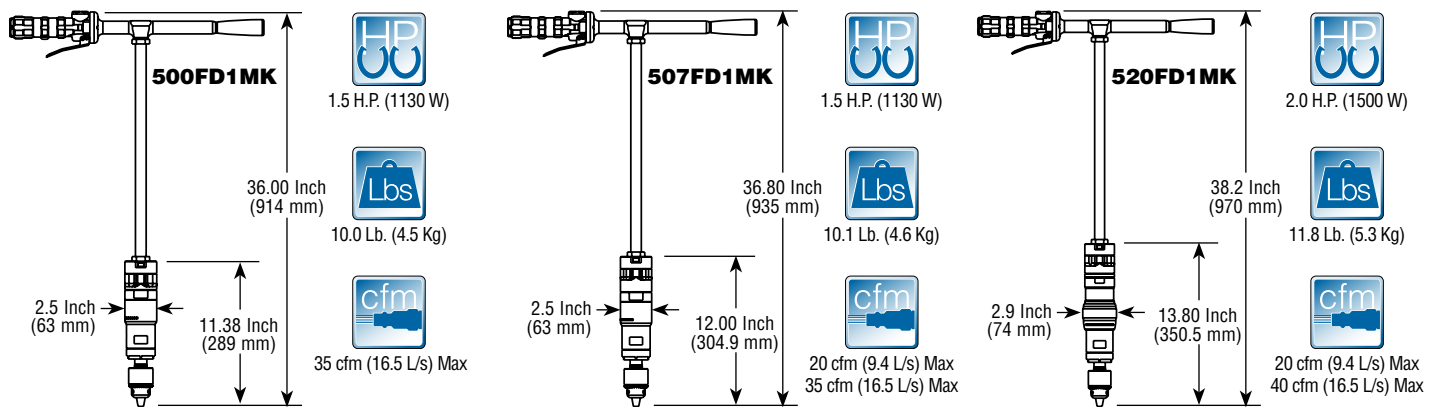
- Tool • Drill Chuck Key • Operating Instructions and Service Manual



Quick Order Number

| Model Number | Chuck Size | Maximum Operating Speed | Throttle Type | |
|--------------|------------|-------------------------|----------------|---------------|
| | | | Standard Lever | Safety Lever |
| 500FD1M | 1/2" | 4000 RPM | 500FD1M;D1/2 | 500FD1MK;D1/2 |
| | 3/4" | | 500FD1M;D3/4 | 500FD1MK;D3/4 |

This chart has been provided as a means to quickly identify a particular tool. The ordering numbers listed represent the most common versions of our tools. If more specialized versions are required, please build your model number per the following model number flow chart.



Example Model Number: **500FD1M K ; 4000 ; 1/2 ; P15**

The blue highlighted entries are shown in the Quick Reference Box above.

| Model Number | Lever Style | Operating Speed | Drill Chuck Size | Pipe Extension Length |
|--------------|---|--------------------------------------|--|--|
| 500FD1M | L - Standard Lever K - Safety Lever B - Thumb Switch | 4000 : 4000 R.P.M.* | 3/4 - 3/4 Inch 1/2 - 1/2 Inch | P15 - 15" Extension Length (15 inch is standard equipment other sizes are available) |
| 507FD1M | LTK - Turned/Knurled Standard Lever KTK - Turned/Knurled Safety Lever BTK - Turned/Knurled Thumb Switch | 1750-3600 : 1750-3600 R.P.M.* | | |
| 520FD1M | LTKW - Turned/Knurled/Cushioned Standard Lever KTKW - Turned/Knurled/Cushioned Safety Lever BTKW - Turned/Knurled/Cushioned Thumb Switch | 1500-3000 : 1500-3000 R.P.M.* | | |

⚙️ Geared Tool

*The range offered reflects the minimum to maximum operating speeds that this tool can be set. One must choose a speed within this range that best fits the application. Please examine the abrasive used with the tool for a maximum operating speed. The tool should be set at or below the maximum operating speed listed on the abrasive.

WARNING: Comply with the speed recommendation of component and bit manufacturers.

FLOOR DRILLS